

THE WILSON Q-TYPE (Quick Action) PISTOL HOLDER

Congratulations on your purchase! We thank you for supporting our MADE IN THE USA family owned business! LE WILSON has been manufacturing reloading tools since 1927. By using WILSON TOOLS & GAGES, you are on your way to developing more accurate uniform handloads.

The Q-Type Case Holders hold the case with an easy to use cross pin. Use this type whenever possible because the regular pistol case holders require you to press the case in and out of the holder, which is more difficult than the rifle cases because of lack of body taper. May not be compatible with the Case Holder Clamp since the cross pin can get in the way of the Clamp. If you run into this issue, you can just use your left hand to secure the holder down on the rails and against the stop while trimming the case. This is how the WILSON Case Trimmer was originally designed to be used.

INSTRUCTIONS

Step 1: Clean Holder of all shipping oil

Step 2: Drop the case in the large end of the holder, pushing it in with the pin if necessary. If there is any resistance it is probably due to the case not being perfectly round at the neck.

Step 3: Insert the cross-pin in the large end of the cross-hole, and then tap the large end of the cross-pin on a block of wood or other soft material to force the pin against the head of the case. The large end of the cross-hole is to the left of the marking and is also marked on the end by an arrow or "V."

- To remove one more source of length variation, insert the pin each time so the same pair of flats are between the stop screw and the case head. The variation from one pair of flats on the pin to the other, is not over .001". But that variance can be eliminated by using the same pair of flats on the pin. Mark one side and insert the same way from case to case.

Step 4: Place the holder in the trimmer with the lettering either up or down. Let the cross-pin rotate against the side of the trimmer base or vise. This will let the pin take the torque of the cutting. All the user needs to do, is hold the case holder down while trimming.

Step 5: Set the stop screw the usual way to give wanted length and lock it in position. To remove the cross-pin and case, tap the small end of the pin on the wood block.



Cases should protrude enough to trim brass

Insert Cross Pin this side



**** Any rimmed pistol case not more than .005" smaller than the diameter of the calibers marked on the holders and long enough to extend beyond the end of the holder can be trimmed. Cases should be clean and the rims should not be bent or dented. Any damage to the rim on the extractor groove side may result in crooked trimming. Cases such as the 45 Auto, with rim diameter little or no larger than the body must be held in the regular type holder that requires that they be driven or pushed in and out. Primer pocket reaming cannot be done with the Q-Type Holders.**

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