

Follow these steps to install your L.E. Wilson Case Trimmer onto your Trimmer Stand:

- 1. There are two slotted screws on the underside of the trimmer that hold it together.
- 2. You will need to replace these screws with two longer screws (#10 32 x 78 hex head provided).
- 3. Remove one screw at a time. This will make it easier.
- 4. Place on your bench. Top is the side with three holes in it.
- 5. Remove the cutter by pulling it out of the cutter bearing and set it aside.
- 6. Remove the slotted screw that holds the bearing on the rails. Set the bearing aside.
- 7. Place the trimmer on top of the stand and align the hole in the trimmer base with the right side hole in the stand.
- 8. Insert one Allen screw through the stand and the trimmer base, from the underside of the stand.
- 9. Align the hole in the cutter bearing with the screw and hand tighten.
- 10. Swing the trimmer base so you can reach the slotted screw on the other side of the trimmer.
- 11. Remove the screw and the stop assembly and set it aside.
- 12. Swing trimmer back onto the stand and align the left hole in the stand with the stop assembly hole on the trimmer.
- 13. Insert the second screw (# $10 32 \times 78$ hex head provided) through the hole and align the stop assembly with the screw and install.
- 14. Tighten both with a 5/32 hex head.

**If you notice the threaded hole on top of the L.E. Wilson Stand. This hole is for mounting the Wilson Case Holder Clamp. It is designed to hold down the case holder while trimmer. This is an alternative to using your hand.

Limited Warranty

All L.E. Wilson products are warranted against defective workmanship or materials under normal use for one year from the date of purchase. "Normal use" means as described in accompanying instructions. "Date of purchase" is for the first user of the product. The warranty applies only to the first user and does not cover consequential or incidental damages. If the user believes he has a defective tool he is asked to contact L.E. Wilson, Inc. P.O. Box 324 Cashmere, WA 98815 / 509-782-1328 describing the problem. The tool or part will be repaired or replaced at our option with no expense to the user except for correspondence costs. The part or tool must be accompanied by proof of purchase that shows source, date of purchase, and cost. All states have implied warranties created by law that apply to all consumers and most products so the above limitations and exclusions may not apply to you.