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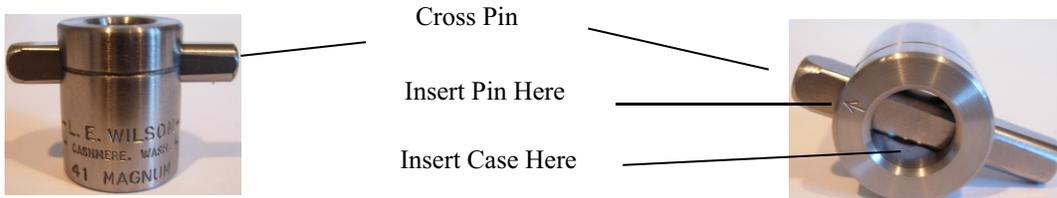
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Q-TYPE PISTOL CASE HOLDER FOR WILSON TRIMMER

- Drop the case in the large end of the holder, pushing it in with the pin if necessary. If there is any resistance it is probably due to the case not being perfectly round at the neck.
- Insert the cross-pin in the large end of the cross-hole, and then tap the large end of the cross-pin on a block of wood or other soft material to force the pin against the head of the case. The large end of the cross-hole is to the left of the marking and is also marked on the end by an arrow or "V." (To remove one more source of length variation, insert the pin each time so the same flats are between the stop screw and the case head. The variation from one pair of flats to the other is not over .001" but even that can be eliminated by using the same pair on all of a batch of cases).
- Place the holder in the trimmer with the lettering either up or down. Let the cross-pin rotate against the side of the trimmer base or vise. This will let the pin take the torque of the cutting. All the user need do is hold the case holder down while trimming.
- Set the stop screw the usual way to give wanted length and lock it in position. To remove the cross-pin and case, tap the small end of the pin on the wood block.

Any rimmed pistol case not more than .005" smaller than the diameter of the calibers marked on the holders and long enough to extend beyond the end of the holder can be trimmed. Cases should be clean and the rims should not be bent or dented. Any damage to the rim on the extractor groove side may result in crooked trimming. Cases such as the 45 Auto, with rim diameter little or no larger than the body must be held in the regular type holder that requires that they be driven or pushed in and out. Primer pocket reaming cannot be done with the Q-Type Holders.

***** Case Holder Clamps are NOT compatible with the Q-Type Case Holder ******



LIMITED WARRANTY

All L.E. Wilson products are warranted against defective workmanship or materials under normal use for one year from the date of purchase. "Normal use" means as described in accompanying instructions. "Date of purchase" is for the first user of the product. The warranty applies only to the first user and does not cover consequential or incidental damages. If the user believes he has a defective tool he is asked to contact L.E. Wilson, Inc. P.O. Box 324 Cashmere, WA 98815 / 509-782-1328 describing the problem. The tool or part will be repaired or replaced at our option with no expense to the user except for correspondence costs. The part or tool must be accompanied by proof of purchase that shows source, date of purchase, and cost. All states have implied warranties created by law that apply to all consumers and most products so the above limitations and exclusions may not apply to you.